

Date: Wednesday, 6/6/2007 1:40:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS
KIT

Job Number: 32756

Part Number: D412702043B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D412702107B

HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
HARNESS ASSEMBLY
batch: B33840 B32791 D50 7/8/B
EP. en PROD. SYL

7.0

D412702109B

HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
HARNESS ASSEMBLY 1
batch: 33855 B33855 D EP. 7/8/B
en PROD. SYL

8.0

D35421

BRACKET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
BRACKET
batch: B32606

9.0

D35711

GUIDE



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)
GUIDE
batch: B31868

10.0

D35713

GUIDE



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
GUIDE
batch: B31869

11.0

D3578041

DOUBLER



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)
DOUBLER
batch: D32831

12.0

D3610041

BRACKET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
BRACKET
batch: B32607

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Description:

13.0 D36181

CAP



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

CAP

batch: B32426

14.0 AN410A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

batch: M101291

15.0

AN444A



Eyebolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Eyebolt

batch: M104810

16.0

MS24693S274

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Screw

batch: M104214

17.1

MS24694S56

SCREW



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

SCREW

batch: M141984X

18.0

MS24694S58

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Screw

batch: M11735

9.0

MS24694S60

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Screw

batch: M11766

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KIT

Job Number: 32756

Part Number: D412702043B

Job Number:



Seq. #: Machine Or Operation:

Description :

20.0 AN960JD416 Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer
batch: M103691

21.0 AN960JD416L Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer
batch: M103952

22.0 MS21042L4 Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut
batch: M103552

23.0 CR321244 Cherry Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Cherry Rivet
batch: M16896

INSPECT WORK TO CURRENT STEP

CO 7/8/08 (2)

24.0 QC5



Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1

25.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-043B CHG001

Location: 6

PPP Rev: 0

FINAL INSPECTION/W/O RELEASE

26.0 QC21



Comment: FINAL INSPECTION/W/O RELEASE

D 07/08/08 (1)

Job Completion



U 07/08/08 (1)

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1*	1*		1*		D3569-3	DECAL
2	1		1		D412-702-103B	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1*	1*		1*		D3569-3	DECAL
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1*	1*			1*	D3569-3	DECAL
1	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1*	1*				D3569-3	DECAL
1	1				D412-702-109B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1*	1*				D3569-3	DECAL

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NO. 32756

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
		1			D412-702-115B	HARNESS ASSEMBLY
1		1*			D3573-5	ADAPTER
1*		1*			D3579-046	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
		1			D412-702-117B	HARNESS ASSEMBLY
1		1*			D3573-5	ADAPTER
1*		1*			D3579-045	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3610-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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WITHOUT NOTICE
WORK ORDER
32756

Date: Thursday, 15/11/2007 6:55:16 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-702-UPDATE PAPERWORK		
Job Number	: 35746					
Estimate Number	: 10804					
P.O. Number	: N/A		Part Number	: Z_CUSTOM		
This Issue	15/11/2007	S.O. No.	S.O. No.	Drawing Number	: ECN 1065	
Prsht Rev.	NC			Project Number	: N/A	
First Issue	N/A	Type	SMALL /MED FAB	Drawing Revision	: N/A	
Previous Run	: 00015		Material	: N/A		
Written By			Due Date	22/11/2007	Qty:	1 Um: Each
Checked & Approved By						
Comment						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment:	PACKAGING RESOURCE #1	
	REMOVE FROM STOCK:	
D412-702-021	31266 2X	30645 2X
	35411 3X	
D412-702-023		
D412-702-025	32001 3X - 31174 3X	
D412-702-031	33277 1X	
D412-702-033	31453 1X	
D412-702-041A		
D412-702-041B	34427 1X - 32759 1X	
D412-702-043A	34212 1X	
D412-702-043B	32756 1X	
D412-702-045A	34213 1X	
D412-702-045B	32757 1X	
D412-702-059	32327-5X	
D412-702-069	34435 7X	

ADD NEW PAPERWORK TO KITS IN STOCK
 EASA STC EASA.1M.R.S.00710 REV.1

RETURN KITS TO STOCK